



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM652V3002101-M-35

Job Sheet 190002



Part No: RBEM652V3002101-M-35

Job Qty: 1 pcs

Part Name: Lid Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/19

Job Tracking No:

Due Date: 2/4/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBEM652V3002101-M Rev B IPP Rev A 18.04.02 New issue DP Verify DD/ IPP Rev. B 18.09.27 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/4/19		0.00	1.00	Small Fab - 1		DAS 58 9-89 FEB 07 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	2/4/19		0.00	0.00	QC 5 - 10		DAS 68 FEB 07 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	2/4/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1
CANADA
TEL: 1 613 632-5261
Email: sales@dartaero.ca
www.dartaerospace.ca

Container No: S151509



Part: RBEM652V3002101-M-35

Job No: 190002

Serial No/Batch: S151509

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 02/07/19

DAS
28
9-89

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	2/4/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

DAS
21

FEB 08 2019

Part Op 110 - Small Fab - 1-Assemble as per DWG. Sheet 5. 2-Install item -48 hand tight 3-Align dowel pin hole then apply clear Descriptions: multi purpose Loctite to mating surfaces of item -27 and -9. Press fit together and immediately install dowel pin. -Loctite 263 B _____ Exp.; _____
 120 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
41 98380A473	Dowel Pin	1 Ea (1 ea)	110-Small Fab - 1	5075951
43 99908A102	Flande Locknut, Steel	3 Ea (3 ea)	110-Small Fab - 1	5075953
87 RBEM652V3002101-M-27	Stud	1 pcs (1 ea)	110-Small Fab - 1	5123078
89 RBEM652V3002101-M-31	Cap	1 pcs (1 ea)	110-Small Fab - 1	5126001
87 RBEM652V3002101-M-39	Plate Assembly	1 pcs (1 ea)	110-Small Fab - 1	5120604
89 RBEM652V3002101-M-41	Foot Assembly	1 pcs (1 ea)	110-Small Fab - 1	5127729
89 RBEM652V3002101-M-7	Stud	2 pcs (2 ea)	110-Small Fab - 1	5124375
89 RBEM652V3002101-M-9	Bar Handle Nut	1 pcs (1 ea)	110-Small Fab - 1	5127139

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	98380A473	1	24	0
	99908A102	3	47	0
	RBEM652V3002101-M-27	1	12	0
	RBEM652V3002101-M-31	1	10	0
	RBEM652V3002101-M-39	1	2	0
	RBEM652V3002101-M-41	1	5	0
	RBEM652V3002101-M-7	2	6	0
	RBEM652V3002101-M-9	1	10	0
Part Specifications				
Specifications could not be found.				

Plex 2/4/19 8:58 AM dart.lacelle.linda